

Advisory Wire

REFERENCE NO: AW700-51-0838 Rev 02

ATA: 51-57

EFFECTIVITY: Global Express / XRS
Global 5000/5500
Global 5000 Vision
Global 6000/6500

SUBJECT: **Recently released GREO's and ISMS (In Service Modification summaries)**

1. REFERENCES:

None

2. INTRODUCTION:

The purpose of this Advisory Wire (AW) is to inform all customers and operators of recently released General Repair Engineering Orders (REO) and IS Modsums applicable to the Global Express/XRS/5000/5500/6000/6500 aircraft.

The revision 2 includes latest releases and other editorial changes.

3. DESCRIPTION:

The following is a list of released General REO's that have been prioritized to be implemented into the Structural Repair Manual (SRM) in the future.

- 700-52-11-269 Rev. -- Pax Door Vent Flap Beam.
- 700-54-51-173 Rev. -- Aft Engine Pylon Fitting, FS 987.05.
- 700-56-10-197 Rev.A Windshield / Side window Strap Damage.
- 700-57-20-406 Rev.B Wing Trailing Edge Wedges Corrosion.
- 700-57-42-598 Rev.A Slat Trailing Edge Wedges Corrosion.

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In addition, Bombardier continues to produce and publish on the Customer Portal library new GREOs. See list of GREOs published since 2020:

GREO#	Rev	Description	Date
700-55-40-133	A	General Repair to Rudder Trailing Edge Blocks	2020-09-08
700-57-20-406	B	Repair - Corrosion Wing Trailing Edges Wedges, LHS and RHS	2020-09-28
700-49-80-036	A	General Repair - APU Exhaust Duct Lower and Upper Bellmouth Damage	2020-11-24
700-55-20-142	A	General Repair to LH And RH Elevator Trailing Edge Blocks	2020-12-07
700-57-20-137	A	General Repair for The MLG Trunnion Bushing(S) Rotation	2021-02-25
700-57-51-535	E	General Repair - Inbd Flap Spigot Tubes	2021-04-05
700-55-10-736	--	General Repair to LH And RH HStab Fairing Trailing Edge Block	2021-11-19
700-57-42-931	A	General Repair to LH And RH Slat Outer Skins	2022-01-26
700-57-51-876	--	Generic Repair to LH & RH Fixed T/E Seal Beams	2022-08-10
700-53-44-075	--	Repair to Aft Wing to Fuselage Fairing Support Structure at FS813	2022-09-16
700-53-44-077	--	Repair to Aft Wing to Fuselage Fairing Support Structure at BL27.00 btw FS781.00 & FS845.00	2023-02-22
700-53-53-550	A	Generic Repair to LH & RH Aft Tailcone Skins	2023-03-20

Also available in the Customer Portal library are the recently released ISMS (In-Service Modification Summaries):

ISMS#	Rev	Description	Date
IS700-54-0003	A3	Kit - Thrust Reversers Flexible Hydraulic Lines Support	2020-07-15
IS700-27-0003	A	Flight Controls - General - Elevator & Rudder Control System Spigots Replacement	2020-11-11
IS700-30-0007	A	Ice and Rain Protection - Wing Anti-Icing System - Wing Anti-Icing Supply Ducts	2020-12-16
IS700-52-0010	A	Doors - Service Doors - Ground Connection Door Interchangeability	2021-02-05
IS700-54-0004	--	Nacelles/Pylon - Pylon Lower Skin/Access Panels Addition of Drain Holes	2021-02-05

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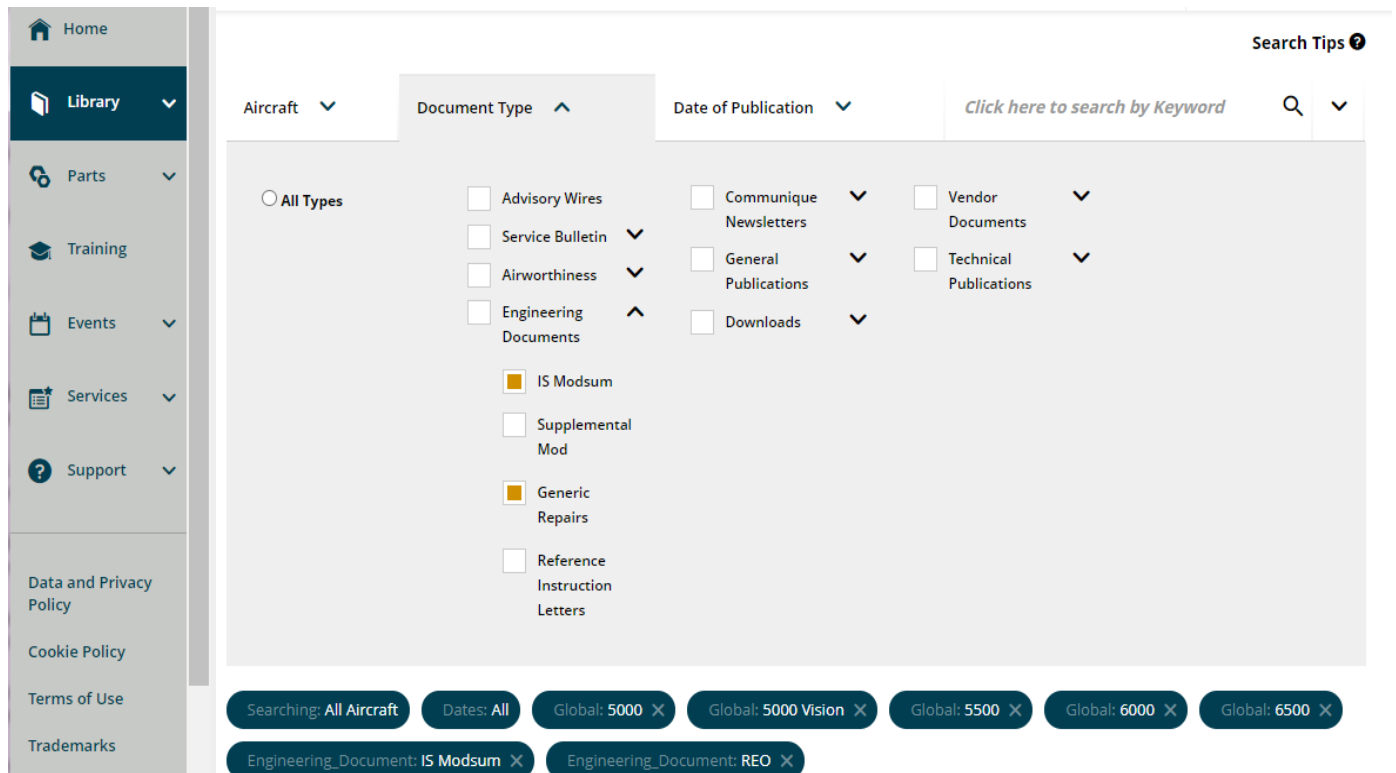
ISMS#	Rev	Description	Date
IS700-57-0016	A	Wings, L/E Slat #1, Sealing to Prevent Rib Corrosion	2021-02-05
IS700-45-0002	A1	Central Maintenance System - Central Aircraft Information Maintenance System (CAIMS) - PMAT Removal	2021-02-22
IS700-45-0003	A1	Central Maintenance System - Central Aircraft Information Maintenance System (CAIMS) - PMAT Installation	2021-02-22
IS700-27-0005	A	Flight Controls - Flap System - Improvement of the Spigot Tubes Inner Bore Finish	2021-02-24
IS700-45-0001	B	Central Maintenance System - Central Aircraft Information Maintenance System (CAIMS) - PMAT Interchangeability	2021-04-23
IS700-55-0004	A	Stabilizers, Elevator and Rudder Trailing Edge Block Replacement	2021-04-23
IS700-53-0030	A	Fuselage - Aerodynamic Belly Fairings - Belly Fairing Access Panels Attachments Replacement	2021-05-10
IS700-54-0005	A	Nacelles/Pylons - Secondary Structure - Alternate Fastener for Pylon Bracket Assy	2021-05-12
IS700-34-0009	B	Navigation - EPGWS - Configuration Strapping for Alternate Mode 6 Aural Altitude Callouts	2022-09-06
IS700-53-0028	A	Fuselage - Nose, Fwd., Center Fuselage- Protective Clear Coat Application on Cabin Windows	See Note
IS700-55-0005	A	Stabilizers - Horizontal Stabilizer Leading Edge Painting	See Note

Note: ISMS provided upon request via SRPSA

Please be advised that there is an extensive list of GREOs (Generic Repairs) and IS Modsum including all those listed above that are readily available, free of charge, in the Customer Portal library. To generate a list of available GREO and ISMS, make appropriate selection in the "Engineering Documents" list under "Document Type", in the Customer Portal library.

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4. ACTION:

Bombardier continues to provide product improvements and will make these improvements available with periodic updates to this AW.

Should you have any questions or require more information, please contact your Bombardier Field Service Representative (FSR) or the Customer Response Center (CRC).